

**Work Order ID 67442**

Monday, March 21, 2011 11:49:13 AM

**PRELIMINARY ISSUE**

Page 1

Item ID: D4349-043

Revision ID: PRELIM

Item Name: Block Assembly

Start Date: 3/21/2011 Start Qty: 2.00

Required Date: 3/22/2011 Req'd Qty: 2.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D4349

PA4

100



Large Fab

Large Fab

Weld per dwg A/R 4130 rod Batch: M100075

Memo

1- Weld and grind weld flush as per dwg

110



QC

Quality Control

QC10- Inspect visual per QSI004- ground welds

Memo

120



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00  
0.00

0.00

0.00

0.00

0.00

Cust Item ID:

Customer:

**SCRAP**

EL 11-3-22 (X2)

S ulos/27

S ulos/22

inspect to P04  
Dry only


(X2)







**Work Order ID 67442**

Monday, March 21, 2011 11:49:13 AM

Page 2

Item ID: D4349-043 Accept  Setup Start   
Revision ID: PRELIM Stop   
Item Name: Block Assembly  
Start Date: 3/21/2011 Start Qty: 2.00  Cust Item ID:  
Required Date: 3/22/2011 Req'd Qty: 2.00  Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start   
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging Packaging	Identify as per dwg & Stock Location: _____  Memo	0.00  0.00							
140  QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00  0.00							

*ship to Cagle  
attn: Kurely*

*CY 11/03/22 K2*

*CY 11/03/22*

**POSITIVE RECALL**EFFECTIVE 11/03/21 AUTH RELEASED  DATE 

*RD1370*

*SCRAPPED PER  
DAN CAMPBELL*



# Picklist Print

Page 1

Monday, March 21, 2011 11:49:09 AM

Work Order ID: 67442



Parent Item: D4349-043



Parent Item Name: Block Assembly



Start Date: 3/21/2011

Required Date: 3/22/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 11.03.21 new issue DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4349-11  Block		Manufactured	No			100	Each	0.0000	1	2			
D4349-13  Screw		Manufactured	No			100	Each	0.0000	1	2			

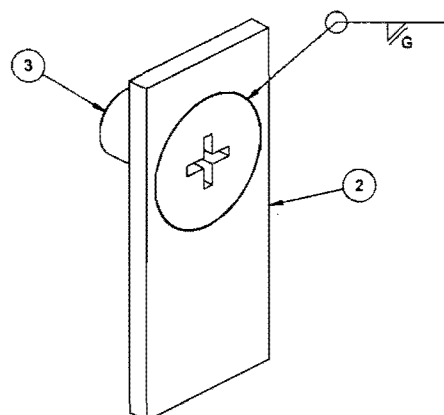


B67391

N/A (sent From EAGLE)  
JW/11-03-22



ITEM NO.	QTY. -043	PART NUMBER	DESCRIPTION
1	X	D4349-043	BLOCK ASSEMBLY
2	1	D4349-11	BLOCK
3	1	D4349-13	SCREW



**D4349-043 BLOCK ASSEMBLY**

**RELEASED**  
2011-05-10  
ANN

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: CAD PLATE PER QQ-P-416F CLASS 1 TYPE II  
REF DART QSI 017 4.1.9
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.31 lbs
- 8) WELD PER DART QSI 004

DESIGN	BE	<b>DART AEROSPACE LTD</b>	
DRAWN	BE	HAWKESBURY, ONTARIO, CANADA	
CHECKED	BC	DRAWING NO.	REV. A
MFG. APPR.	27	D4349	SHEET 2 OF 12
APPROVED	12	TITLE	SCALE
DE APPR.	12	SHELF	NTS
DATE	11.03.03	<small>COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

